

AMPERIT[®] 380

Chemical Formula	NiCrMoNb
Description of Product	Gas Atomized
Particle Sizes Available	Product Designation
	AMPERIT [®] 380.002 90/45 µm
	AMPERIT [®] 380.065 30/10 µm
	AMPERIT [®] 380.074 45/15 µm
	AMPERIT [®] 380.088 53/20 µm

Chemical Characteristics

(Mass fraction in % [cg/g]; ppm [µg/g])

Cr	20.0 - 23.0 %	Al	max. 0.5 %
Mo	8.0 - 10.0 %	Ti	max. 0.5 %
Nb	3.15 - 4.15 %	Si	max. 0.5 %
Fe	max. 3.0 %	Mn	max. 0.5 %
Co	max. 1.0 %	C	max. 0.1 %
Ni	balance		

Physical Characteristics

(Grain Size Distribution and Tolerances above / below max. in %)

Particle Size Distribution	380.002	380.074	380.088
+ 90 µm	max. 7 % ¹⁾		
+ 53 µm			max. 7 % ¹⁾
+ 45 µm		max. 7 % ¹⁾	
- 45 µm	max. 13 % ¹⁾		
- 20 µm			max. 8 % ²⁾
- 15 µm		max. 13 % ²⁾	
	380.065		
D 10 %	min. 10 % ²⁾		
D 90 %	max. 30 % ²⁾		

1) ROTAP Screening per ASTM B 214, 2) MICROTRAC by Laser Light Diffraction per ASTM C 1070.

Packaging	Standard Packaging 5 kg in one 2.5 l PE bottle, 6 bottles (30 kg) in one cardboard box.
Storage and Handling	Storage and handling are subject to the rules and regulations in the country of use.
Hazards identification in Advertising (REGULATION (EC) No 1272/2008 Article 48)	Carcinogenicity Category 2 Specific target organ toxicity - repeated exposure Category 1 Skin sensitization Category 1 Chronic aquatic toxicity Category 3
Documentation	An inspection document in accordance with EN 10204 is supplied with every shipment.
Remarks	Always mix well before using. Other grain sizes on request.

Höganäs Germany GmbH

Im Schleeke 78-91
38642 Goslar/Germany

Säckinger Straße 51
79725 Laufenburg/Germany

Phone +49 5321 751-53753

<https://www.hoganas.com/en/contact/>

The conditions of your use and application of our products, technical assistance and information (whether verbal, written or by way of production evaluations), including any suggested formulations and recommendations, are beyond our control. Therefore, it is imperative that you test our products, technical assistance and information to determine to your own satisfaction whether they are suitable for your intended uses and applications. This application-specific analysis at least must include testing to determine suitability from a technical as well as health, safety, and environmental standpoint. Such testing has not necessarily been done by Höganäs Germany GmbH. All information is given without warranty or guarantee. It is expressly understood and agreed that the customer assumes and hereby expressly releases Höganäs Germany GmbH from all liability, in tort, contract or otherwise, incurred in connection with the use of our products, technical assistance and information. Any statement or recommendation not contained herein is unauthorized and shall not bind Höganäs Germany GmbH. Nothing herein shall be construed as a recommendation to use any product in conflict with patents covering any material or its use. No license is implied or in fact granted under the claims of any patent. In case of order please refer to issue number of the respective product data sheet. All deliveries are based on the latest issue of the product data sheet and the latest version of our General Conditions of Sale and Delivery